

Work Order ID 143710-2

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Item ID: D3782-044 Accept *N9000040100* Setup Start *NS1*

Revision ID: Stop *NS2*

Item Name: Front Outboard Leg Assembly,RH

Start Date: 3/28/2016 Start Qty: 8.00 *8*

Required Date: 4/8/2016 Req'd Qty: 8.00 *8*

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: SA Date: 20160321 Tooling: Date:

QC: Date: SPC (Y/N): Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3782	Rev B								
100	Pick Kit	0.00							
100									
Packaging	Memo	0.00							
Packaging									
110	Small Fab	0.00							
110									
Small Fab	Memo	0.05							
Small Fab	1-assemble as per dwg D3782								
120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.00							
Quality Control									

Cancel split
w 16-05-06

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Item ID: D3782-044 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Front Outboard Leg Assembly,RH
Start Date: 3/28/2016 Start Qty: 8.00 ***8*** Cust Item ID:
Required Date: 4/8/2016 Req'd Qty: 8.00 ***8*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.01							
Quality Control									

UL 16.05-06

Picklist Print

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Work Order ID: 143710

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Parent Item: D3782-044

D3782-044

Parent Item Name: Front Outboard Leg Assembly,RH

Start Date: 3/28/2016

Required Date: 4/8/2016

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A 08-05-19 new issue DD verified by:ec
 IPP Rev:B 08-06-17 rev.A as per dwg DD verified by:EC IPP Rev:C
 10.02.22 revB as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3768-4		Manufactured	No			110	Each	15.0000	1	8			
D3768-4													
Front Outboard Leg, RH													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST252				15					
				116879				15					
D3787-1		Manufactured	No			110	Each	16.0000	1	8			
D3787-1													
Foot													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST253				16					
				123684				16					
D3762-041		Manufactured	No			110	Each	4.0000	1	8			
D3762-041													
Front Leg Fitting Assembly													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST251				4					
				128775				4					
AN45-13A		Purchased	No			110	Each	8.0000	2	16			
AN45-13A													
EYE BOLT													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				3					
				m126293				3					
				ST339				5					
				m131481				5					

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Work Order ID: 143710

143710

Parent Item: D3782-044

D3782-044

Parent Item Name: Front Outboard Leg Assembly,RH

Start Date: 3/28/2016

Required Date: 4/8/2016

Start Qty: 8.00

Required Qty: 8.00

MS21042L5

Purchased

No

110

Each

407.0000

2

16

MS21042L5

Nut

Location

Loc Qty

Loc Code

GA

140

m127813

140

ST303

267

m134055

267

NAS1149D0563J

Purchased

No

110

Each

1,979.000

2

16

NAS1149D0563J

Washer

Location

Loc Qty

Loc Code

GA

297

m125807

2

m133769

295

ST260a

1000

m134497

1000

ST263

579

m133990

79

m134257

500

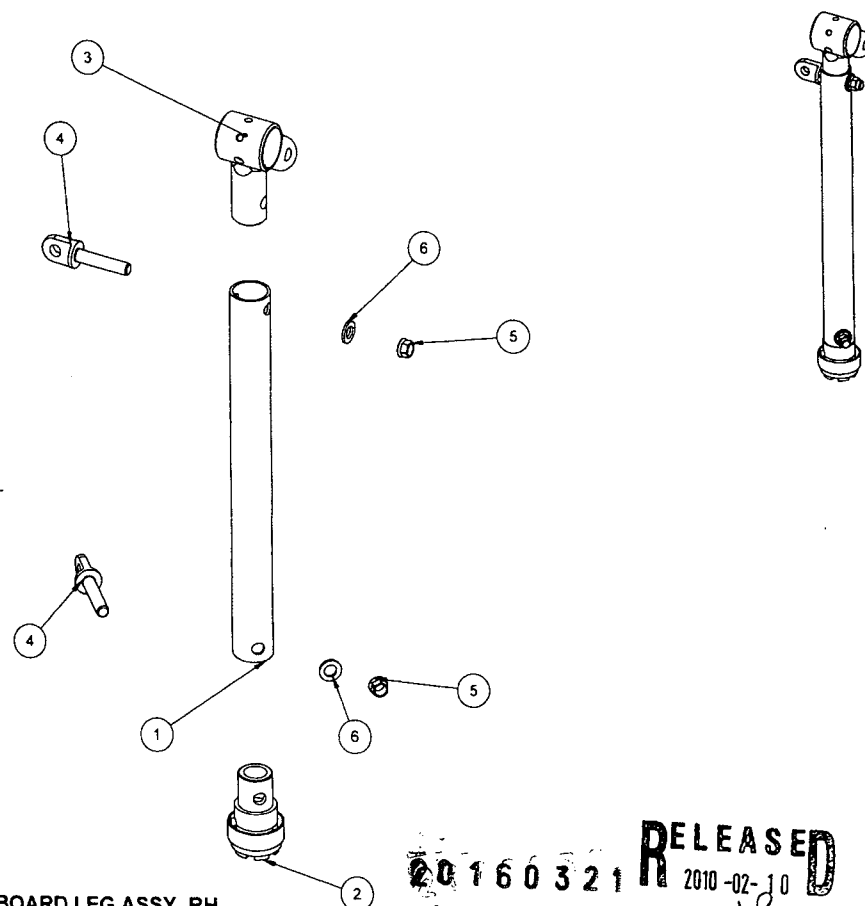
ST269

103

m128257

103

ITEM NO.	QTY. (-044)	PART NUMBER	DESCRIPTION
1	1	D3768-4	FRONT OUTBOARD LEG, RH
2	1	D3787-1	FOOT
3	1	D3762-041	FRONT LEG FITTING ASSY
4	2	AN45-13A	EYE BOLT
5	2	MS21042L5	NUT
6	2	NAS1149D0563J	WASHER (AN960JD516)



D3782-044 FRONT OUTBOARD LEG ASSY, RH

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.42 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3782	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LEG ASSEMBLY	NTS
DATE	10.01.21	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

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20160321 2010-02-10
SW 143710